

Date: Thursday, 5/10/2007 2:09:08 PM  
User: Kim Johnston

## Process Sheet

SP/1/P

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 206L FLOAT STEP
Job Number	: 32254-3	Part Number	: D206628024
Estimate Number	: 10850	Drawing Number	: N/A
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 5/10/2007 S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 5/30/2007
Previous Run	: 26753	Qty:	1/4 Um: Each
Written By	: <u>HA 07.05.10</u>		
Checked & Approved By	: <u>HA 07.05.10</u>		
Comment	: Est Rev:D As Per Ecn 766 06-01-06 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy blue file and type labels as per PPP D206-628-024 CHG 002

KS 07.05.11 (4)

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	32254A	FLOAT STEP ASSEMBLY LH (206/407)
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Comment: Sub-Component FLOAT STEP ASSEMBLY LH (206/407)

D2842-042 B 32254A

4.0	D27317	Mounting Lug
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D2731-7 Mounting Lug

B29339 (2) ✓ (4)

B30995 (4) ✓ (4) ✓

5.0	D28441	Arm
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2844-1 Arm

B29765 B32284 ✓

7/6/21 Se ✓



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Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D28443

Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2844-3 Arm B33198 ✓

7.0

D2856400

Abrasion Strip



Comment: Qty.: 1.2660 f(s)/Unit Total: 5.0639 f(s)

Pick:

Qty Part # Description Batch

2 D2856-400 6.9" Abrasion Strip B32020 ✓

8.0

D3394043

LUG ASS'Y



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D3394-043 LUG ASS,Y B30998 ✓

B30998

9.0

AN3C4A

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

3 AN3C4A Bolt M104214 ✓

M104214

10.0

AN4C12A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4C12A Bolt M103691 ✓

M103691

11.0

AN4C13A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4C13A Bolt M104547 ✓

M104547 7/6/25 SA

7/6/21 SA



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Job Number: 32254

Part Number: D206628024

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

AN4C15A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4C15A

Bolt

M100447

M102959

(8)✓

✓

13.0

AN960C10

WASHER



Comment: Qty.: 3.0000 EACH(s)/Unit Total: 12.0000 EACH(s)

Pick:

Qty Part Number

Description

Batch

+1

3 AN960C10

WASHER

M101064

M101064

(4)

(8)✓

✓

14.0

AN960JD416L

Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total: 96.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

X

+1

24 AN960JD416L

Washer

M103962

M104214

25

✓

(50)✓

15.0

NAS1515H4L

Inventory



Comment: Qty.: 24.0000 Each(s)/Unit Total: 96.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

+1

24 NAS1515H4L

Washer

M103691

M103691

(50)✓

✓

16.0

MS210434

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

+1

12 MS21043-4

Nut (or MS21042-4)

M103715

M104603

13

14

(13)✓

25

13✓

17.0

NAS1515H3

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

+1

3 NAS1515H3

Washer

M100993

M100993

(8)✓

2/6/21

59

2/6/25

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Part Number: D206628024

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*Handwritten:* 11 07-07-03  
10/7/03 (2)

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-024

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

*Handwritten:* F

*Handwritten:* 10/7/03 (2)

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*Handwritten:* 11 07-07-04

Job Completion



*Handwritten:* 11 07-07-04